

StoVentec

Ventilated rainscreen cladding systems

Facade



StoVentec offers nine different systems and a wide range of materials and surfaces to choose from. You can find solutions that use render, glass mosaic, ceramics, natural stone, glass, and photovoltaic panels. The flexible sub-construction and the StoVentec Carrier Board provide unparalleled opportunities when it comes to freedom of design.

Contents

Editorial

04 Building with conscience.

06 Because a holistic approach sets us apart



Design

08 Freedom of design



Customer support

10 Advice and service

Cover photo reference:

Letmo shopping centre, Brno, CZ

Design: IKA Brno, s.r.o., Ing. arch. Tomáš Dvorák, Brno, CZ

Sto expertise: StoVentec R, Stolit® K 1.5, Stolit® MP, StoColor Lotusan® G.

Photo: Alena Šromová, Brno, CZ

It should be noted that the details, illustrations, general technical information, and drawings contained in this brochure are only general proposals and details which merely describe basic functions schematically. They are not dimensionally accurate. The applicator/customer is independently responsible for determining the suitability and completeness for the construction project in question. Neighbouring works are described only schematically. All specifications and information must be adjusted or agreed in the light of local conditions and do not constitute work, detail, or installation plans. The technical specifications and product information included in the Technical Data Sheets and system descriptions/ approvals must be observed.



System solutions

Render

12 StoVentec R

Glass mosaic

14 StoVentec M

Ceramics

16 StoVentec C

Natural stone

18 StoVentec S

Glass

20 StoVentec Glass

Photovoltaics

22 StoVentec ARTline Invisible

24 StoVentec ARTline Inlay



Technology

26 Materials and surfaces

System

28 System build-up (from sub-construction to cladding)

30 Modular system for the sub-construction

Building with conscience

Building means helping to shape the world we live in. Those who build with conscience know about the responsibility that comes with it. For more than 60 years, we have been channelling our energy and expertise into this area in order to make sustainable construction a reality while upholding aesthetic values.

For as long as Sto exists, we will remain dedicated to the field of facade design. For more than 30 years, we have been developing ventilated rainscreen cladding facade systems (RSC) which are highly regarded by architects, planners, and tradesmen alike. This is not just due to the convenient separation between thermal and weather protection, but also because they are remarkably functional and offer considerable scope for initiative. The numerous options include glass and photovoltaic panels, natural stone panel tiles, and curved rendered surfaces in intense colour shades. When it comes to sustainability, our ventilated rainscreen cladding facade systems (StoVentec product range) are second to none. That's why we offer a passivhaus-certified sub-construction for our nine systems in addition to tried-and-tested stainless steel wall brackets. This sub-construction fulfils even the most exacting requirements for energy efficiency and living comfort.

We developed the universal StoVentec Carrier Board to cope with all surfaces. In combination with the flexible sub-construction, it makes three-dimensional shapes and curved facades possible. This special carrier board even conserves resources because a large part of it is made from recycled glass.

Alongside the design possibilities and the wide range of materials, we also give you a lot of scope to personalise your surfaces and detail solutions – the texture, colour, and thickness of the building materials are all adjustable.

Our role goes far beyond that of a manufacturer. Advisors and project managers for investors and planners are available all over Germany, and qualified RSC specialists are also on hand to give you advice at all stages of the planning process, right down to the last detail.

The principles that apply to our ventilated rainscreen cladding facade systems also apply to our interiors, floor coatings, and concrete repair business fields. We are also setting new standards in these areas as a world-leading provider of system solutions.

Sto head office reception building, Weizen, DE

In our reception building, four different surfaces were used: glass, photovoltaics, render, and three-dimensional facade elements made of Verolith. The building is a zero-energy building with a platinum certificate from the German Sustainable Building Council (DGNB).
Photo: Martin Baitinger, Böblingen, DE





Because a holistic approach sets us apart

StoVentec is a diverse and complete system for ventilated rainscreen cladding facades. The wide range of materials, the flexible sub-construction, and the StoVentec Carrier Board open up plenty of design possibilities.

Choosing StoVentec means choosing a complete system, encompassing facade cladding, insulation, and sub-construction. The system cladding stands out due to its wide range of materials and surfaces, including rendered surfaces, natural stone, ceramics, glass mosaics, and the star of the show: glass panels up to 6 m² in size.

The StoVentec Carrier Board also allows you to make facades three-dimensional. When used in conjunction with the flexible sub-construction, it opens up countless design possibilities. You can be ambitious not just with surface design, but also with feasibility and implementation. Our experts will be happy to guide you through this process.

There is still one last piece of the puzzle for a fully holistic system – comprehensive and personalised advice. The StoVentec complete system helps you to reduce your interfaces: we are there to advise you as your sole contact through all stages of the project, from the initial design right through to the finished facade.



Lourmel-Église residential estate for senior citizens, Paris, FR

Building owner: SEMPARI-SEINE, Paris, FR

Design: Alain Trévelo and Antoine Viger-Kohler, Paris, FR

Sto expertise: StoVentec Glass

Photo: Sebastien Planex, FR



General benefits of rainscreen cladding facade systems

With a design that separates thermal and weather protection, ventilated rainscreen cladding facades are energy-efficient, durable, and economical.

Thermal protection

The combination of insulation layer and back ventilation ensures an ideal building climate. In winter, the closed insulation layer keeps out the cold; in summer, the surface reflects heat irradiation and the back ventilation carries away the heat. As the sub-construction for the ventilated rainscreen cladding facade can be adjusted, it is also possible to use particularly thick insulants, which means any required energy standard can be achieved – and with StoVentec ARTline, the system does not just conserve energy, it also generates it.

Moisture protection

The diffusion-open wall structure ensures that moisture can escape. Moisture is removed instantly by the back ventilation, leaving the wall structure dry.

Weather protection

The sophisticated system build-up protects the thermal insulation from the effects of the weather. Even during hailstorms, the system and surface remain undamaged. If moisture enters systems with an open joint formation – for example, during driving rain – then the ventilation layer conducts this away effectively to ensure a rapid drying process. This not only preserves the construction, but also guarantees the functionality of the insulation layer.

Sound insulation

A facade surface decoupled from the wall structure and the sound-absorbing, open-pored insulation improve the weighted sound reduction index R'_w for solid walls by around 10 dB, which has the effect of halving the perceived volume.



Because aesthetic appeal is the most important string to our bow

StoVentec gives you complete freedom to design your facade as you please, as the carrier board we have developed will take the shape specified by your design.

The StoVentec systems give you unparalleled opportunities when it comes to freedom of design, thanks to the StoVentec Carrier Board. This board is relatively light, can be bent in two directions, and takes the exact shape specified by the sub-construction. When creating the design, it is important to remember that, in the case of convex and concave shapes, each of the carrier boards is different, which makes carrying out the project more challenging.

Right on the beach, in the middle of a typical seaside town apartment development, the architects Barozzi and Veiga have built a concert hall. The immense structure is an eye-catching town landmark, its concave facades curving round the harbour's promenade. Despite its impressive size, the building has a surprising sense of lightness and dynamism. Inside, the view on to the glittering turquoise sea takes centre stage.

The Spanish architecture firm Barozzi Veiga has built a new concert hall on the harbour's promenade, only a stone's throw from the local fishermen's patch. The architects succeeded in giving the town a new landmark that blends harmoniously into the townscape, but also stands out visibly against its surroundings thanks to its modern architectural language. Barozzi and Veiga made a name for themselves with a confident but sensitively constructed administrative building in the Spanish wine-growing region of Ribera del Duero in Burgos, and belong to a generation of young Spanish architects who know how to impress on an international scale. With a rational, restrained but very poetic architectural style, they are taking

Spanish architecture in a new direction – creating buildings that exude simplicity but at heart have been designed with every detail in mind. The new concert hall in Águilas looks like a shining white monolith with just a few recesses in the facade here and there – but this seemingly secretive, closed-off building arouses our curiosity by allowing us these few glimpses into its interior.

What's ingenious about this building is its concave ventilated rainscreen cladding facade, which curves round the bay. The architects stress that the project was born out of its surroundings. On the one hand, the site is in the middle of a typical, tourist-oriented seaside development with apartment complexes and balconies with sea views. On the other hand, nature and the building's geographical location also played a decisive role in its design: a gently curved bay with a sandy beach and a barren, rocky landscape beyond it provides the backdrop for the

The "Infanta Doña Elena" concert and congress hall in Águilas, Spain

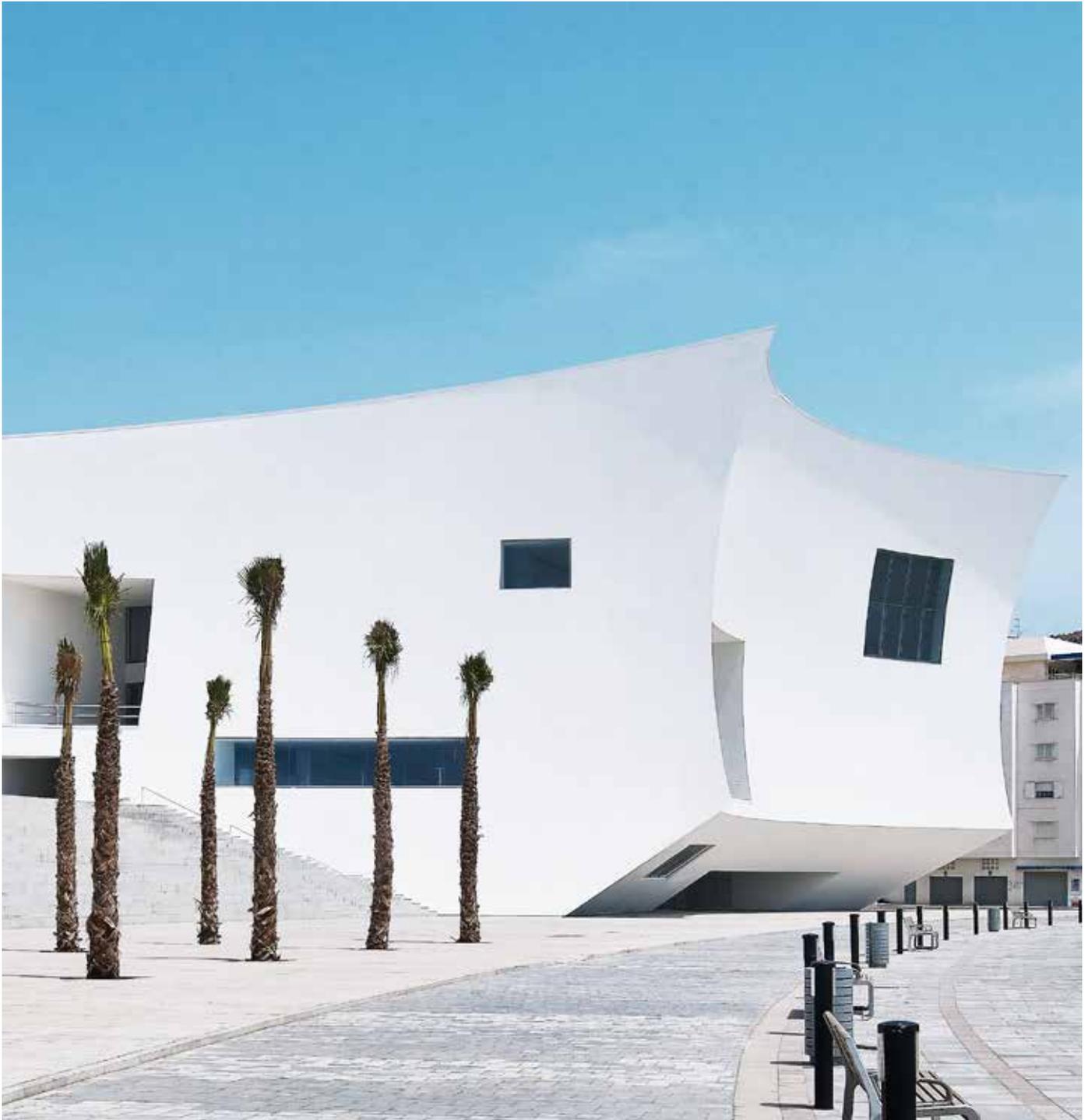
Design: Estudio Barozzi Veiga, Barcelona, ES

Building owner: Ayuntamiento de Águilas, Águilas, Murcia, ES

Sto expertise: StoVentec R with Stolit® K 3.0, concave sub-construction, StoTherm Classic®, StoMiral®, StoColor Jumbosil

Photo: Julien Lanoo, Boeschepe, FR / Mariela Apollonio, Valencia, ES





auditorium. The building's design responds to both features, incorporating the contrast between the urban artificiality of the houses and the organic nature of the landscape. The concert hall appears as an immense structure, its clear, closed-off facade contrasting with the tiny, individual facades of the surrounding development. The architects designed the town-facing facades of the concert hall in rectangular form, whereas the side which faces nature embraces organic shapes. The ground-floor walls slope down to the promenade, giving the immense structure a sense of lightness and dynamism despite its size. A set of steps starts at the foot of the building and leads visitors to the west-facing main entrance, linking the construction to the promenade. Inside, the concert hall has a

striking, pared-down design which incorporates the surrounding landscape. A large foyer over three storeys welcomes visitors and boasts a floor-to-ceiling window looking out on to the bay. The glass facade opens out on to a balcony and provides an uninterrupted view of the sea, which is highlighted to dramatic effect by the white interior.



Because expert advice is part and parcel of good service

We are your contact for the entire StoVentec facade system. Sto project managers and the Technical Support Centre are on hand to support you from the initial concept to the finished facade and can also help with the details. Here you can find an overview of our advisory and support services.

Our services

- Planner and applicator consultation, particularly for custom solutions
- Visits to construction sites
- Communication of project-based structural analyses
- Determination of wind loads (simplified procedure)
- Estimation of quantities
- Communication of layout drawings
- Preliminary dimensioning of sub-construction and anchors

Advice for every project phase

Comprehensive advice is a key component of our service portfolio. We offer you expert advice quickly during every stage of the project – about planning, how to best coordinate different processes, how to apply our products correctly, right up to detailed questions about your facade system.

Sto advisors at the construction site

Our technical consultants come to your construction site directly to provide training on special material characteristics or working with special application methods. For example, they can show you the best way to use products and tools in order to optimise your productivity.

Service for your queries

Should you have any questions about StoSilent, simply contact either our technicians at **+49 7744 57-1073** or your local Sto partner. A list of worldwide Sto branches can be found at: **www.sto.com**

Our employees can also advise you on points of detail and can show you a variety of solutions.



General services

Detail drawings

Do you want to find out about construction details for StoSilent systems? We are happy to send you CAD drawings and BIM projects. Please send your request to: infoservice.export@sto.com

References

You can view the latest international architectural applications of Sto products and systems such as StoSilent, sorted according to country and building type, at: www.sto.com/references

Contact

Global presence. Local knowledge. Don't hesitate to contact us: www.sto.com/contact

StoVentec R

Maximum design freedom for ventilated facades with a rendered surface

Almost no other system offers as many different options for designing ventilated facades with rendered surfaces as StoVentec R. You can choose to have a smooth or coarse render texture, matt or gloss surfaces, as well as individual colours. Unique textures can be created – from fine to rough textures, linear textures, and graphic textures. A variety of materials ranging from classic floated render through to free-style textured render in various grain sizes provide scope for new combinations and techniques. StoVentec R has yet another strength: with its flexible StoVentec Carrier Board, it is suitable for designs involving curved or folding shapes. As it is a non-combustible facade system, StoVentec R makes it possible to use ventilated facades with rendered surfaces on high-rise buildings.





Central and University Library, university / college building, Lucerne, CH

The Zurich-based architects Enzmann Fischer Partner AG planned the white rendered facade of their "city window" as a ventilated rainscreen cladding system with StoVentec R. The design is based around the stripped-back building shell of the former sorting office in Lucerne, which dates back to the 1980s.

Design: Enzmann Fischer Partner AG, Zurich, CH

Sto expertise: StoVentec R, Stolit Milano®

Photo: Uni PHZ photo gallery, Lucerne, CH

The system

Surface

- Depending on the coating build-up, surface can be matt or gloss, smooth through to very coarse
- Seamless

Material and colour choice

- Individual designs possible with stippled, rilled, and free-style textured renders in various grain sizes
- Dark colour shades possible

Shape / format

- Curves and folds possible

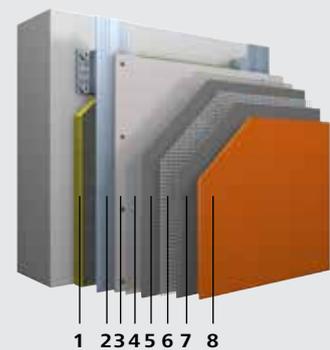
Fixing

- Carrier boards are screwed on to the sub-construction

Reaction to fire

- B-s1, d0 or A2-s1, d0 (in accordance with EN 13501-1), depending on system build-up

Structure



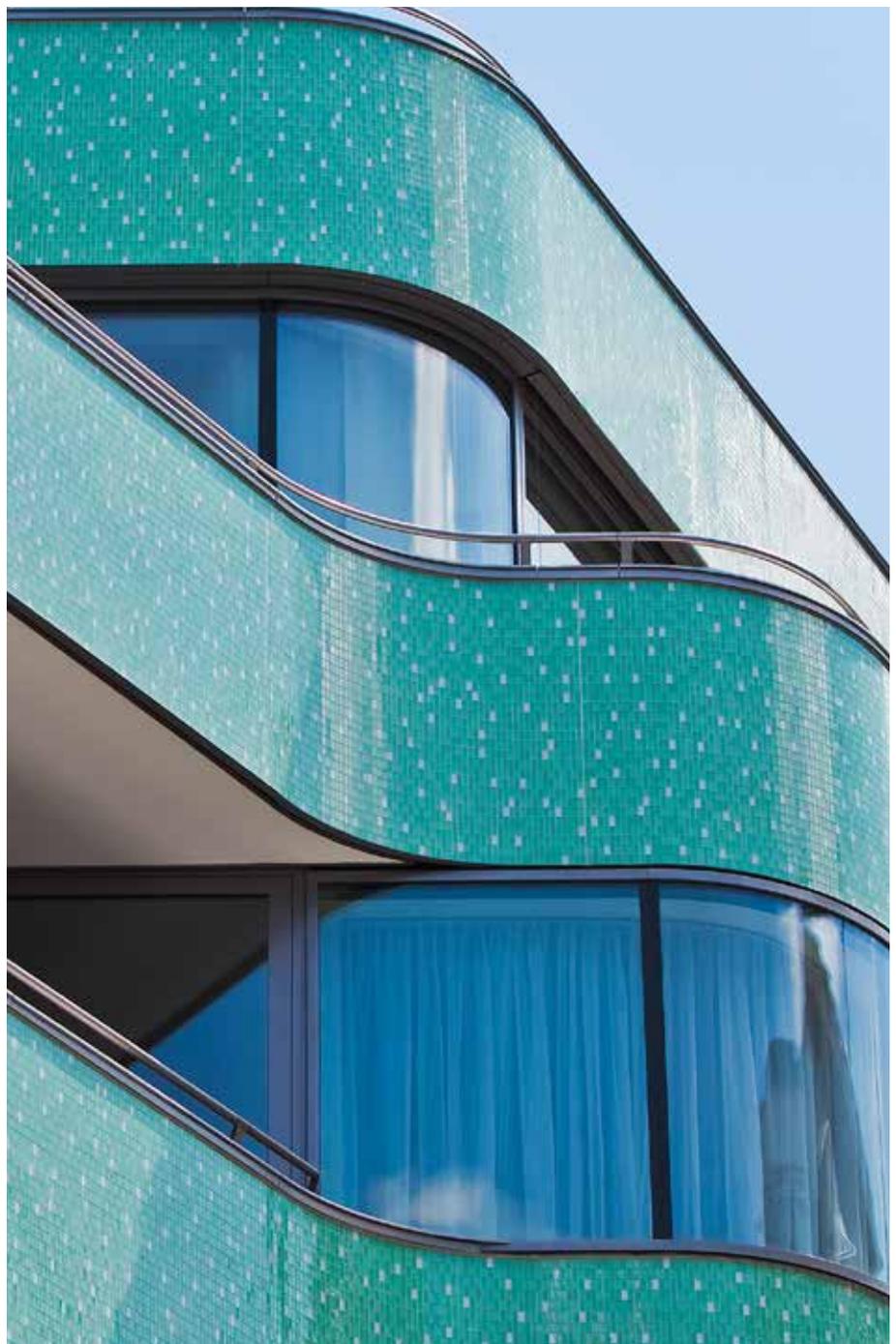
- 1 — Insulation
- 2 — Sub-construction
- 3 — Carrier board
- 4 — Priming coat*
- 5 — Base coat
- 6 — Reinforcement
- 7 — Base coat
- 8 — Finish

*depending on system build-up

StoVentec M

Ventilated facades with glass mosaics provide a dazzling interplay of colours

StoVentec M provides glass mosaics in many different colours. Due to the malleable carrier board and the special sub-construction from Sto, convex and concave curves can be added to the facade. As glass mosaic tiles are characterised by their highly reflective interplay between light and colour, not to mention their unparalleled lustre, they can change according to the light and weather conditions. What's special about StoVentec M is that the colour coating applied to the rear side creates a strong depth effect.



**Residential and commercial building,
Frankfurt, DE**

The curved facade of the residential and commercial building in Frankfurt pays homage to the "Royal" cinema of 1957 which used to stand in its place. schneider+schumacher used the StoVentec M ventilated rainscreen cladding facade system in their design.

Building owner: Planungsbüro Dipl.-Ing. Andrzej Lyson, Frankfurt am Main, DE

Design: schneider+schumacher Planungsgesellschaft mbH, Frankfurt am Main, DE

Sto expertise: StoVentec M

Photo: Ben Knape, Cologne, DE



The system

Surface

- Smooth, gloss
- Closed pointing

Material and colour choice

- Approx. 40 colour shades

Shape / format

- Delivered in prefabricated sheets
- Manufacturing dimension 298 x 298 mm
- 50 x 50 mm (manufacturing dimension 48 x 48 mm)
- 25 x 50 mm (manufacturing dimension 23 x 48 mm)
- 25 x 25 mm (manufacturing dimension 23 x 23 mm)

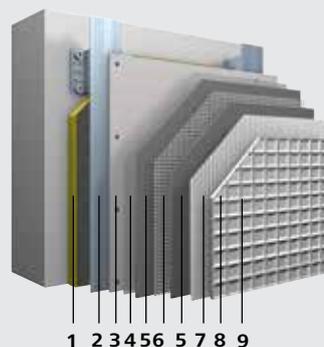
Fixing

- Screw the carrier board to the sub-construction, then bond and point the mosaic sheets to the reinforced base coat

Reaction to fire

- B-s1, d0 or A2-s1, d0 (in accordance with EN 13501-1), depending on system build-up

Structure



- 1 — Insulation
- 2 — Sub-construction
- 3 — Carrier board
- 4 — Priming coat
- 5 — Base coat
- 6 — Reinforcement
- 7 — Bonding
- 8 — Sto-Glass Mosaic
- 9 — Pointing mortar

StoVentec C

Ventilated facades with ceramics show expressive materiality

The constructions are characterised by materiality – classic bricks or free-shaped ceramic elements are used to clad the StoVentec C system. These cladding options give buildings a modern and distinctive appearance. There is a wide range of brick slips in various formats, firings, and colours. The hard-wearing surface offers many design possibilities, including three-dimensional facade design. Customised ceramics can also be tested for feasibility.



Zurlindenstrasse town house, Zurich, CH

A contemporary appearance set in period surroundings: huggenbergerfries Architekten AG designed this multiple dwelling in Zurich with a ceramic facade using StoVentec C.

Design: huggenbergerfries Architekten AG, Zurich, CH

Sto expertise: Glazed ceramic tiles on StoVentec C
Photo: Beat Bühler, Zurich, CH



The system

Surface

- Depending on the ceramics, surface can be matt or gloss, smooth through to very coarse
- Classic brick look
- Colourful ceramic glaze
- Closed pointing

Material and colour choice

- Sto brick slips
- Ceramics from other manufacturers can be used after the material has been tested for feasibility
- Tinted pointing mortar available

Shape / format

- Three-dimensional ceramic tiles (4–15 mm) can be made in customised formats up to 0.54 m²
- Brick slips with a thickness of 25 mm or less are possible up to 0.12 m²

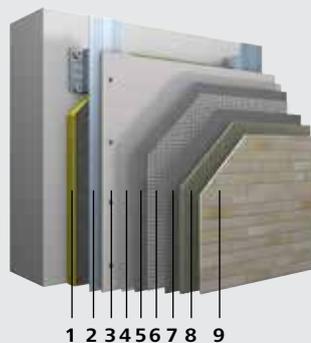
Fixing

- Screw the carrier board to the sub-construction, then bond and point the cladding to the reinforced base coat

Reaction to fire

- B-s1, d0 or A2-s1, d0 (in accordance with EN 13501-1), depending on system build-up

Structure



1 2 3 4 5 6 7 8 9

- 1 — Insulation
- 2 — Sub-construction
- 3 — Carrier board
- 4 — Priming coat
- 5 — Base coat
- 6 — Reinforcement
- 7 — Bonding
- 8 — Cladding
- 9 — Pointing mortar

StoVentec S

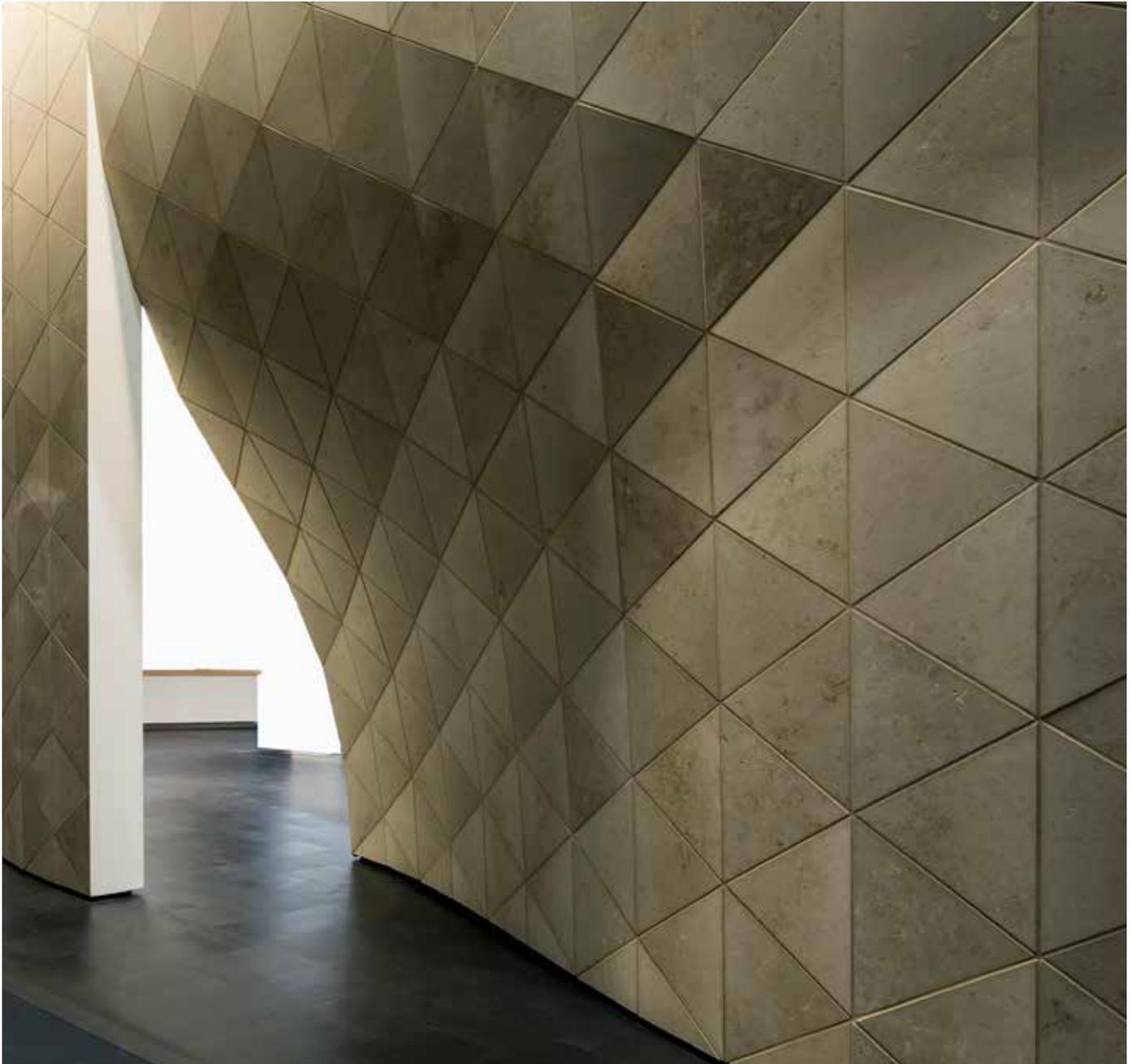
Ventilated facade with natural stone tiles

The frost-resistant natural stones in the StoVentec S system boast a naturally rich colour spectrum and a wide selection of surface textures to create facade surfaces which are both individual and high quality. The closed joints create an impression of a stone bond with stone formats of up to 0.54 m² with a maximum side length of 90 cm. The stone tiles can be cut into customised shapes. Curved surfaces are also possible with triangular natural stone tiles. Due to the exceptional properties of the StoVentec Carrier Board, StoVentec S can be combined perfectly with render, glass, glass mosaic, or ceramics.



Curved natural stone wall

This StoVentec facade was created by architects from FAT LAB and was freely shaped with 10 mm-thick natural stone tiles made from golden Jura limestone. The success of the virtually tolerance-free implementation came down to the digital design, planning, and production process.



The system

Surface

- Gloss, matt
- Polished, ground, blasted, brushed
- Closed pointing (trowel-pointed joint or slurry-grouted joint)

Material and colour choice

- Sandstone, lime, granite, gneiss, gabbro
- Regional stones/requested stones can be tested for system conformity.

Shape / format

- Max. 0.54 m² with maximum side length of 90 cm
- Individual formats available on request

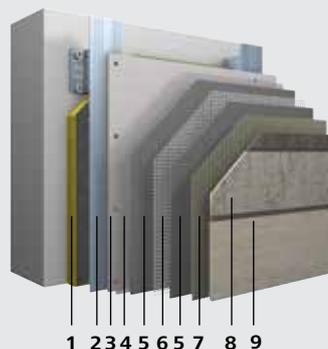
Fixing

- Screw the carrier board to the sub-construction, then bond and point the natural stones to the reinforced base coat

Reaction to fire

- B-s1, d0 or A2-s1, d0 (in accordance with EN 13501-1), depending on system build-up

Structure

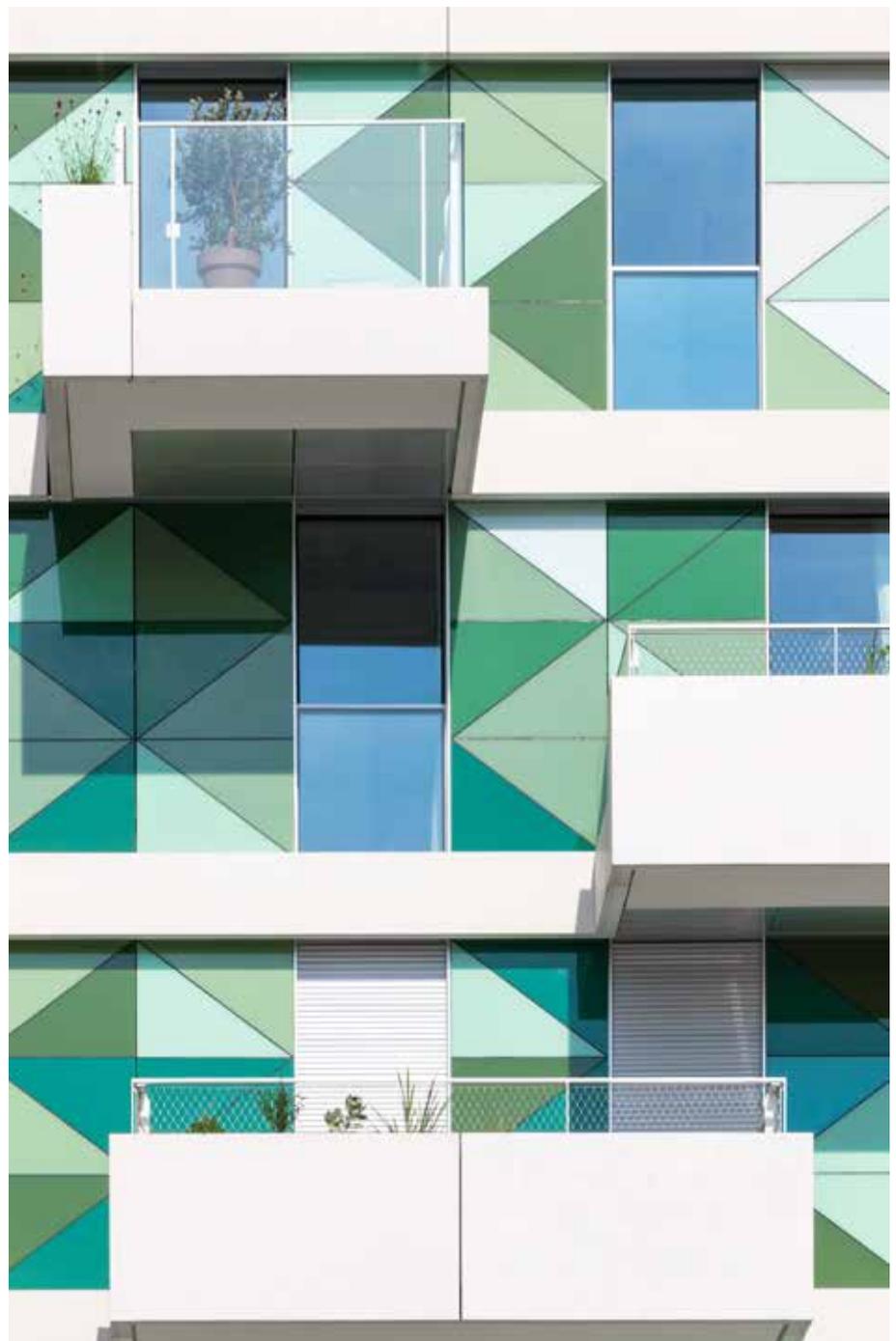


- 1 — Insulation
- 2 — Sub-construction
- 3 — Carrier board
- 4 — Priming coat
- 5 — Base coat
- 6 — Reinforcement
- 7 — Bonding
- 8 — Sto-Natursteinfliesen
- 9 — Pointing mortar

StoVentec Glass

Exclusive ventilated facades with large-format glass panels

StoVentec Glass provides exceptional design possibilities for facades. The prefabricated glass elements can be produced in various sizes up to approx. 6 m², providing endless design freedom in terms of shape, colour, and individual motifs. Glass is extremely hard-wearing, weather-resistant, and 100 % recyclable. With StoVentec Glass, even the carrier boards are made of over 90 % recycled glass. The system is also proven to work as ceiling cladding. StoVentec Glass is invisibly fixed with rear-side agraffe profiles and therefore works extremely well with the StoVentec ARTline Invisible photovoltaic system.



Dwelling Zac Seguin residential estate, Boulogne-Billancourt, FR

Building owner: Nexity La Tour Initial 1, Paris, FR
Planning: Beckmann N'Thépé 5, Paris, FR
Execution: GCEB 25, Saint-Germain-lès-Corbeil, FR
Sto Expertise: StoVentec Glass, StoTherm
Classic®, Stolit® Milano, StoSignature Fine 10
Photo: Manuel Panaget, FR



The system

Surface

- Smooth, gloss (further options available on request)
- Open joints

Material and colour choice

- Glass in a variety of colour shades
- Dark colour shades possible
- Printing possible

Shape / format

- Individual formats up to approx. 6 m²

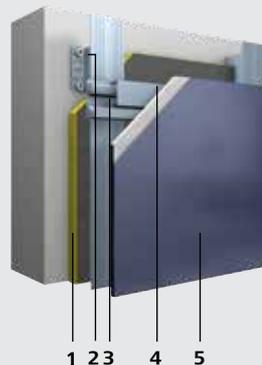
Fixing

- Non-visible fixing thanks to agraffe profiles attached to the rear side

Reaction to fire

- B-s1, d0 (in accordance with EN 13501-1)

Structure

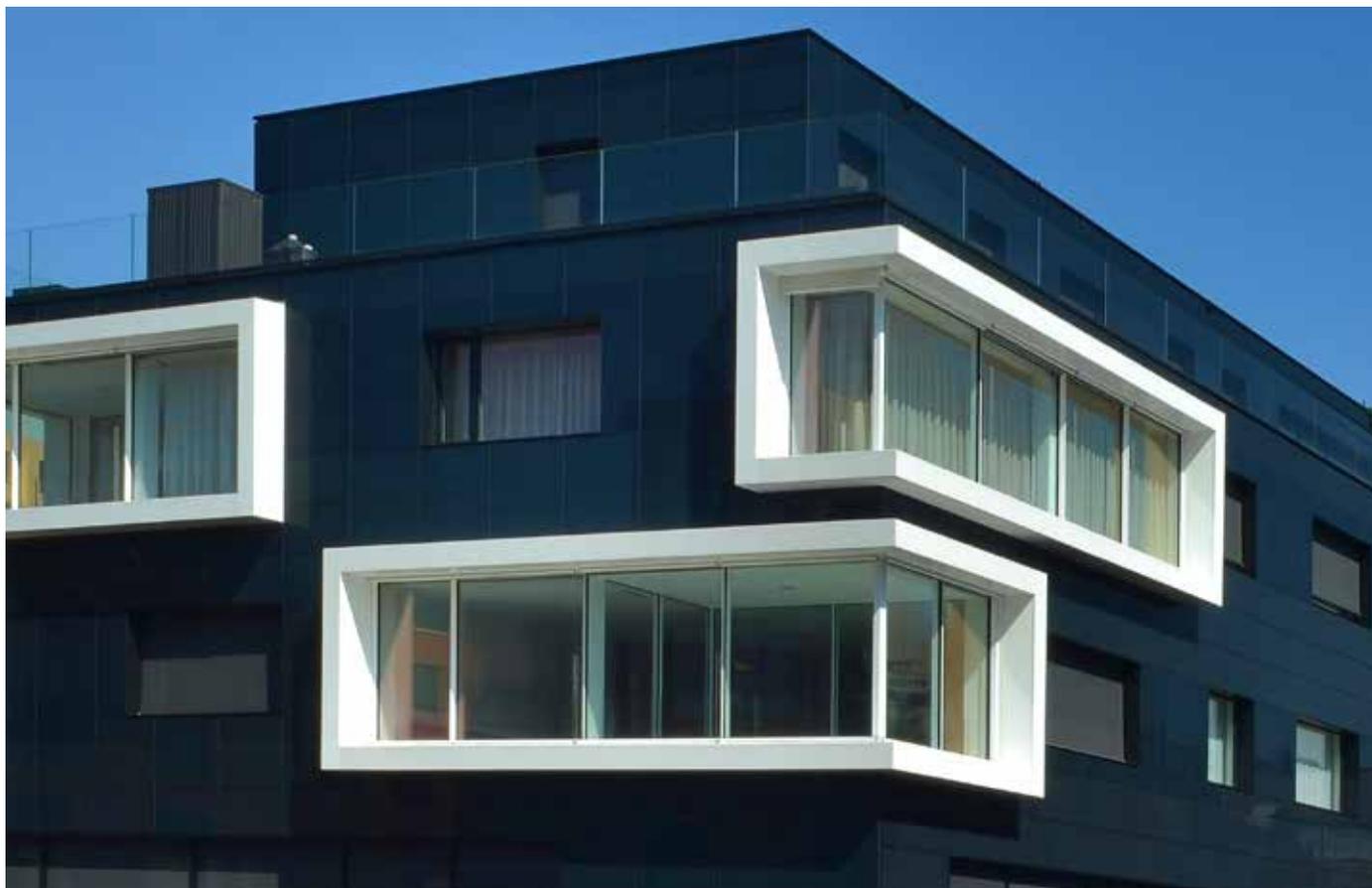


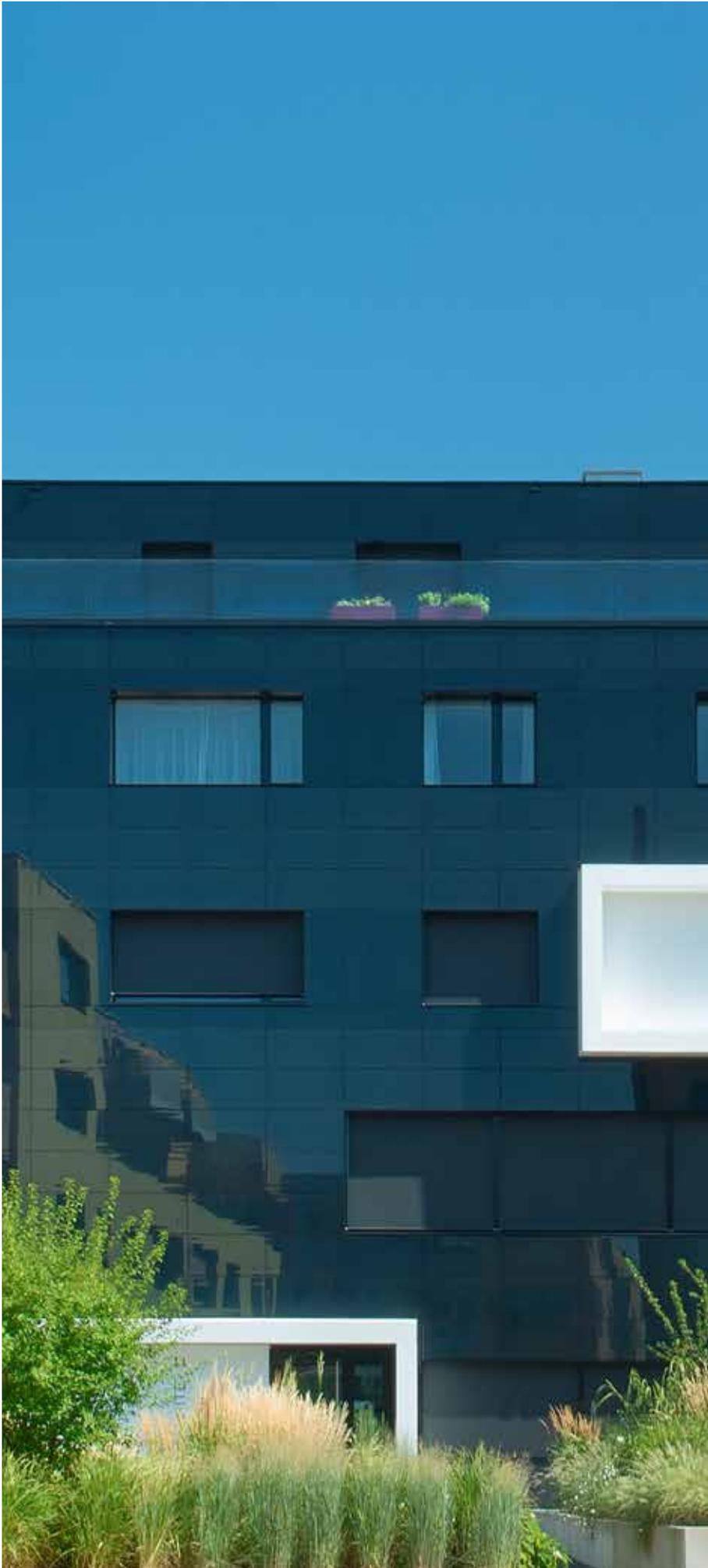
- 1 — Insulation
- 2 — Sub-construction
- 3 — Agraffe profile
- 4 — Board carrier profile
- 5 — StoVentec Glass

StoVentec ARTline Invisible

Tasteful integration of frameless photovoltaic panels

Sustainable energy generation as an integral part of the architectural concept: StoVentec ARTline Invisible makes use of the building envelope itself to generate electricity using solar energy. The frameless photovoltaic panels are attached to the tried-and-tested StoVentec Carrier Board and agraffe profiles are used to attach the panels to the sub-construction. Electrical energy is generated with efficient CIGS thin-film technology. The standard colour shade is an elegant anthracite, as it has the highest level of efficiency. However, other colour shades are possible. The glass elements can be individually screen printed.





Residential and business house
„Black and White“, Pfäffikon, CH
 Building owner: Pamasol Willi Mäder AG,
 Pfäffikon, CH
 Planning: 720° Architekten AG, Altendorf, CH
 Execution: Schnyder Bedachung/Fassadenbau AG,
 Pfäffikon, CH
 Sto Expertise: StoVentec Glass,
 StoVentec ARTline Invisible
 Photo: Günter Laznia, Bregenz, AT

The system

Surface

- Smooth, gloss
- Open joints

Material and colour choice

- Glass, anthracite
- Other colour shades / printing possible

Shape / format

- Format: 600 x 1200 mm
- Special formats available on request

Fixing

- Prefabricated photovoltaic panels are inserted into the sub-construction

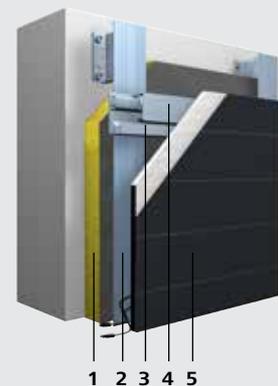
Reaction to fire

- C-s2, d0 (in accordance with EN 13501-1)

on performance

- Photovoltaic modules from various performance classes are available
- The amount of electricity generated by the facade depends on the location, alignment, surface, and module type

Structure

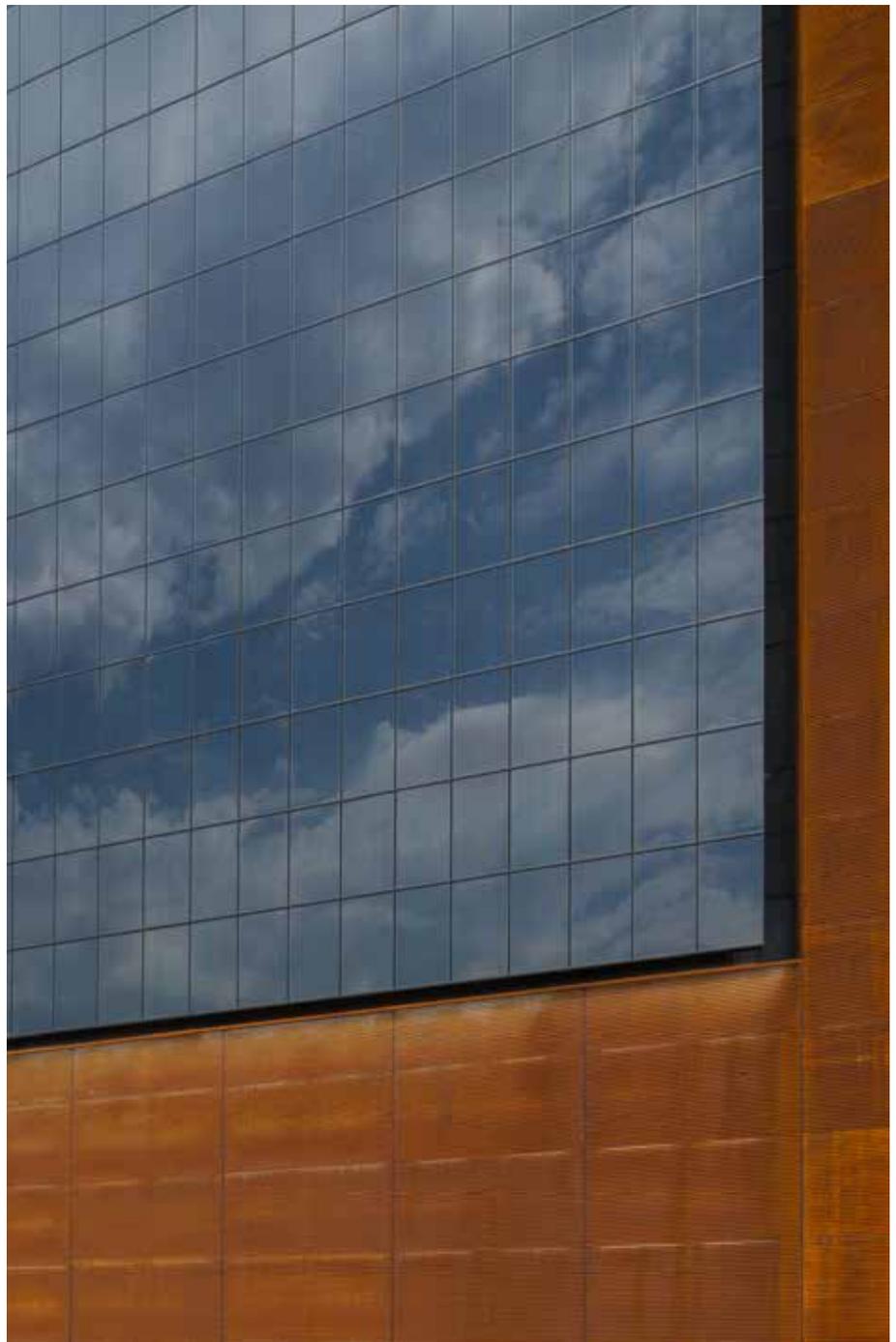


- 1 — Insulation
- 2 — Sub-construction
- 3 — Agraffe profile
- 4 — Carrier profile
- 5 — StoVentec ARTline Invisible

StoVentec ARTline Inlay

Generous surface coverage with framed photovoltaic panels

The StoVentec ARTline system uses framed photovoltaic modules. These are inserted into black rails which are then screw-fixed to the system's sub-construction. The panels are 1205 x 605 mm and can be installed in both portrait and landscape format. Anthracite, the standard colour shade, is timeless. The glass elements can be screen printed in custom colour shades.



“Speicher7”, Mannheim, DE

“Speicher7”, a former granary on the banks of the Rhine in Mannheim, is now home to offices, a hotel, and restaurants. The architecture firm SCHMUCKER und PARTNER used StoVentec ARTline Inlay to create the photovoltaic surface on the facade.

Design: SCHMUCKER und PARTNER planungsgesellschaft mbh, Mannheim, DE

Sto expertise: StoVentec ARTline Inlay

Photo: Johannes Vogt, Mannheim, DE



The system

Surface

- Smooth, gloss

Material and colour choice

- Glass, anthracite
- Other colour shades / printing possible

Shape / format

- 605 x 1205 mm (suitable for use in portrait and landscape format)

Fixing

- Visible fixing of the framed modules using black anodised mounting rails

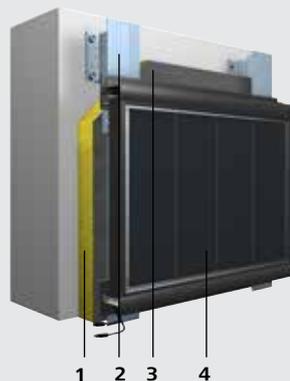
Reaction to fire

- Class B1 in accordance with DIN 4102-1, limited combustibility

on performance

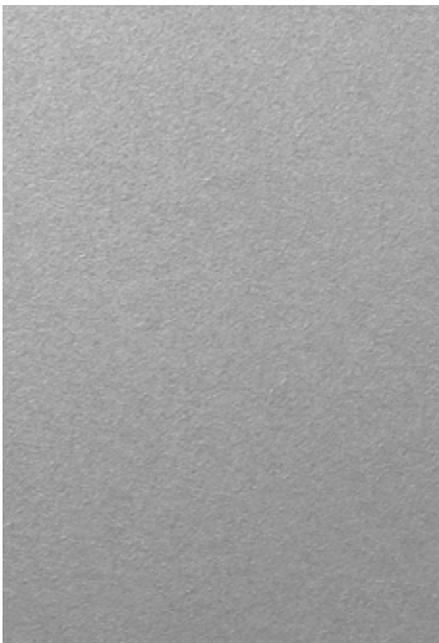
- Photovoltaic modules from various performance classes are available
- The amount of electricity generated by the facade depends on the location, alignment, surface, and module type

Structure



- 1 — Insulation
- 2 — Sub-construction
- 3 — Fixing rail
- 4 — StoVentec ARTline Inlay

Because material diversity is the best tool to have



Render

Render offers a range of fascinating options for facade design in terms of form, colour, and structure. It can be used in individual designs and applied manually using a wide variety of tools and application techniques. Of course, there is more than one type of render. We provide organic and silicone resin renders, render with Lotus-Effect® Technology, and mineral and silicate renders. Surfaces ranging from smooth to very coarse can be created using different types of render (stippled, rilled, and free-style textured render) with various grain sizes. You can also decide whether the appearance should be smooth or matt and you can choose from a whole rainbow of colour shades.

More on pages 12–13



Glass mosaic

Glass mosaic owes its dazzling effect to the interplay of light and colour and produces spectacular results on curved shapes. It also provides unparalleled lustre, a reflective surface, and an impressive depth effect. At Sto, you can combine various colours and formats. Our extensive range also features a variety of standard colour shades and joint material that can be tinted to match.

More on pages 14–15

The StoVentec systems for ventilated facades cover an incredibly wide range of products and offer an unparalleled range of materials to choose from – including render, ceramics, natural stone, glass, and photovoltaic panels. Some of the materials also come in different structures and surfaces, and can vary in colour, size, and thickness.



Ceramics

We have a wide range of brick slips in various surfaces and formats. If you wish, you can also pick out your own ceramics and we will test them for feasibility with the system. Ceramics provide a hard-wearing surface that offers many design possibilities, including three-dimensional facade design. At Sto, you can choose from smooth, coarse, and three-dimensional surfaces, as well as matt and gloss finishes – and you can decide on the colour shade as well.

More on pages 16–17



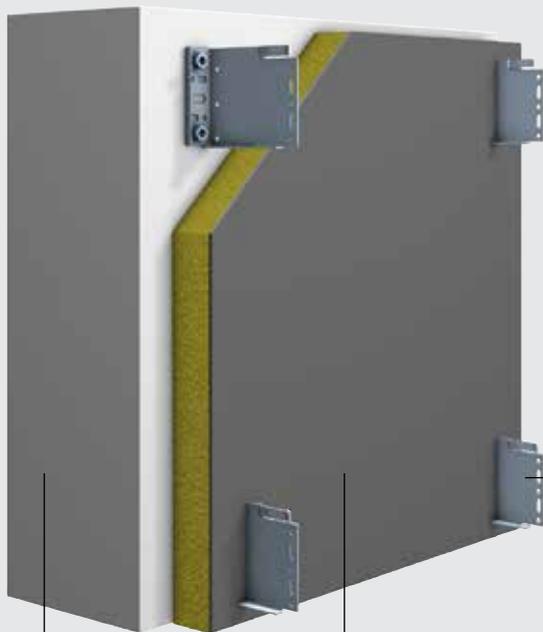
Photovoltaics

The panels have a smooth, gloss surface with a distinctive depth effect. The standard colour shade is a timeless anthracite with a pinstripe appearance, as this gives the panels the highest level of efficiency. However, other colour shades are possible and panels can also be screen printed individually. This means the result is not just eco-friendly, but also stylish.

More on pages 26–29

Because our systems all have one fixed component: variability

Wall + sub-construction



Substrate

Systems are suitable for use in new buildings and refurbishments

Insulation

Mineral wool with nonwoven fabric facing (in accordance with national specifications)

Wall bracket

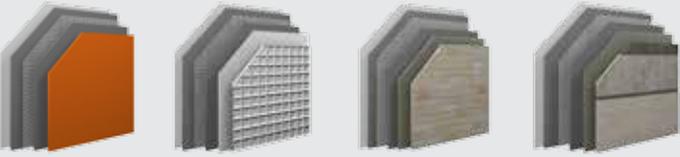
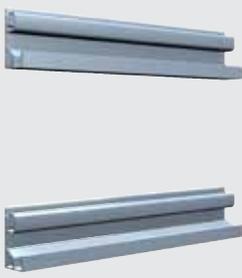
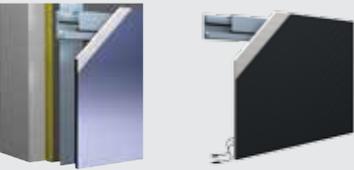
Anchored in the load-bearing substrate

Vertical carrier profile

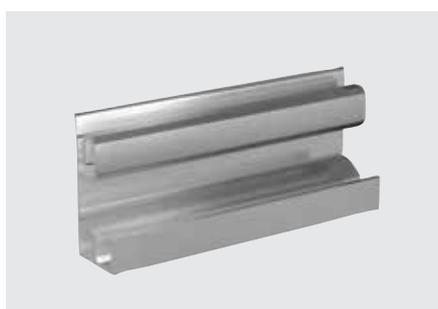
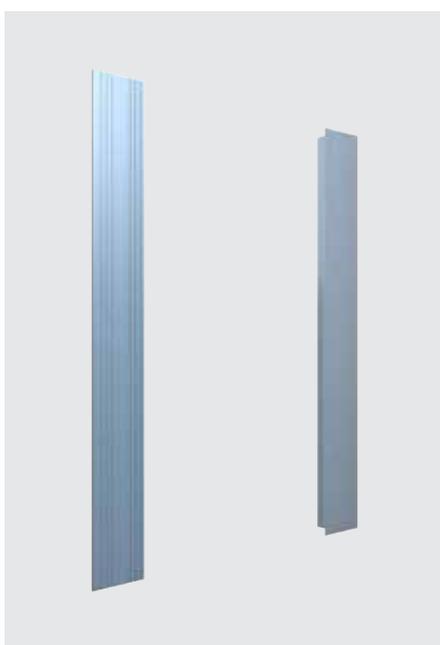
Attached to wall bracket and screwed in without torsional stress



You can create designs with curved shapes and folded and tilted surfaces thanks to the variable projection of the sub-construction. Different build-ups (such as carrier boards, agraffe profiles, or mounting rails) can be used, depending on the cladding. The StoVentec Carrier Board is perfectly suited to creating surfaces and can be used to incorporate three-dimensional shapes seamlessly.

<p>Carrier board</p> 	<p>Systems that use carrier boards</p>  <p> StoVentec R* <small>(see page 12)</small> </p> <p> StoVentec M* <small>(see page 14)</small> </p> <p> StoVentec C* <small>(see page 16)</small> </p> <p> StoVentec S* <small>(see page 18)</small> </p>
<p>Agraffe profile</p> 	<p>Systems that use agraffe profiles</p>  <p> StoVentec Glass Carrier profile for inserting elements is fixed to the rear side (see page 20) </p> <p> StoVentec ARTline Invisible Carrier profile for inserting elements is fixed to the rear side (see page 22) </p>
<p>Mounting rail</p> 	<p>Systems that use mounting rails</p>  <p> StoVentec ARTline Inlay Framed module for installing (see page 24) </p>

Because functionality and energy efficiency are part and parcel of the modular system



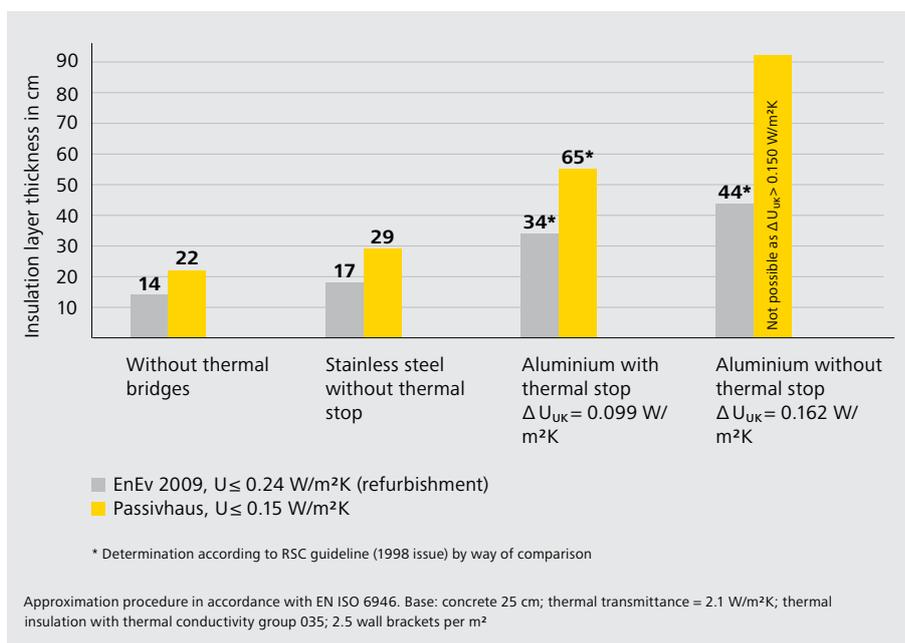
Sto-Aluminium-T-Profile and L-Profile

In the case of a rainscreen cladding facade with carrier board system, the boards are seamlessly installed with abutting edges, directly screwed to the Sto sub-construction, and given a surface. This fixing system is used for surfaces using render, glass, mosaics, ceramics, and stone tiles.

Sto-Agraffe Profile and Sto-Board Carrier Profile

The rainscreen cladding facade with panel system comes with prefabricated, in some cases large-size panels (glass, photovoltaics), which are mounted in an agraffe profile that is fixed to the sub-construction. This is why a board carrier profile is attached to the rear side of the panels at the factory.

The Sto sub-construction can be easily installed on all load-bearing anchorage substrates and perfectly levels uneven spots. The sophisticated modular system is suitable for all StoVentec systems. The passivhaus-certified stainless steel wall brackets provide an ingenious solution for dealing with wall structures that have stringent energy requirements. They minimise heat loss and increase energy efficiency by reducing thermal bridges.



Passivhaus-certified sub-construction

Based on the tried-and-tested stainless steel wall brackets, we are making a passivhaus-certified sub-construction available for our StoVentec systems. The installation of the patented sub-construction is as simple as usual. Only two thermal separating elements must be integrated: the first is attached to the wall before the wall brackets are fixed and the second one is attached before the T-profiles are fixed. The passivhaus certification certifies the Sto sub-construction to be "free of thermal bridging." The patented wall bracket thus meets the high requirements placed on passivhaus construction.

Insulation layer thickness

Reduced insulation layers thanks to sub-constructions with lower thermal bridging and necessary insulation layer thickness for specific thermal transmittance values taking the thermal bridges caused by metal sub-constructions into account.

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